

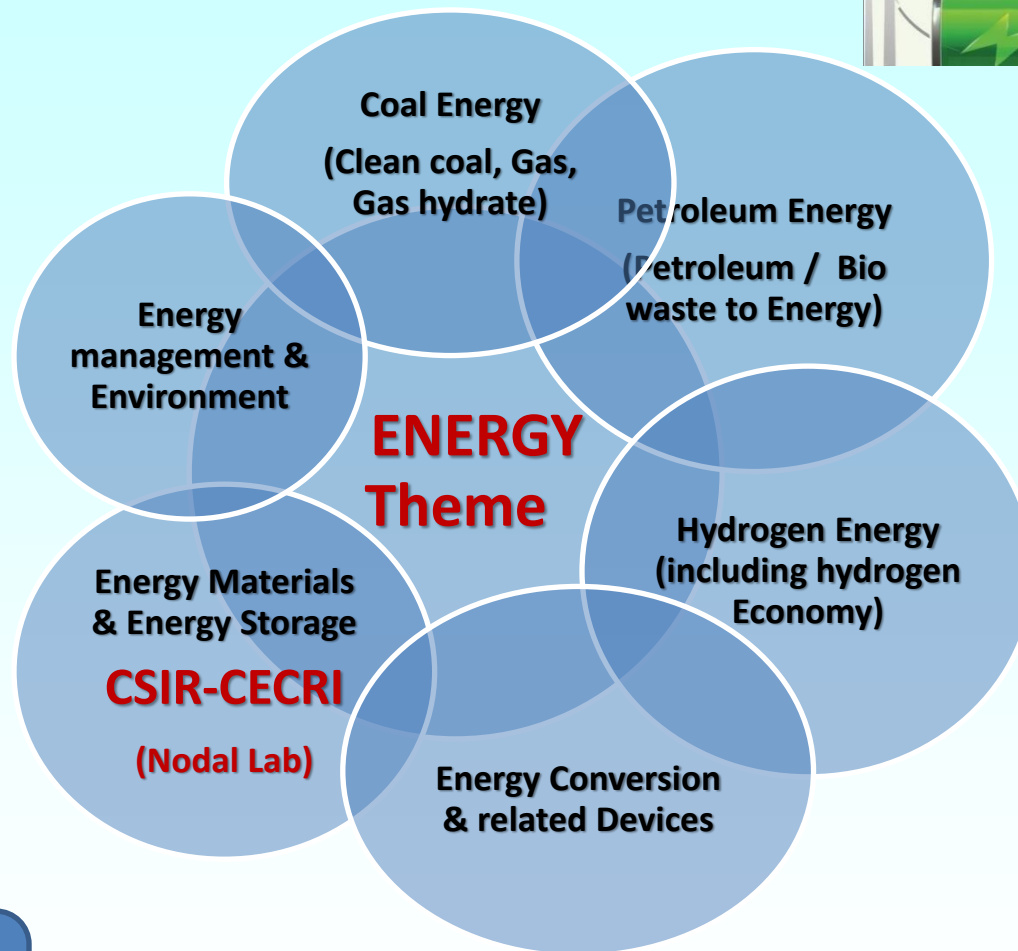
# Energy Solutions with a focus on Battery Technology



**CSIR-CECRI**



**CSIR in the Race of Sustainable Energy**



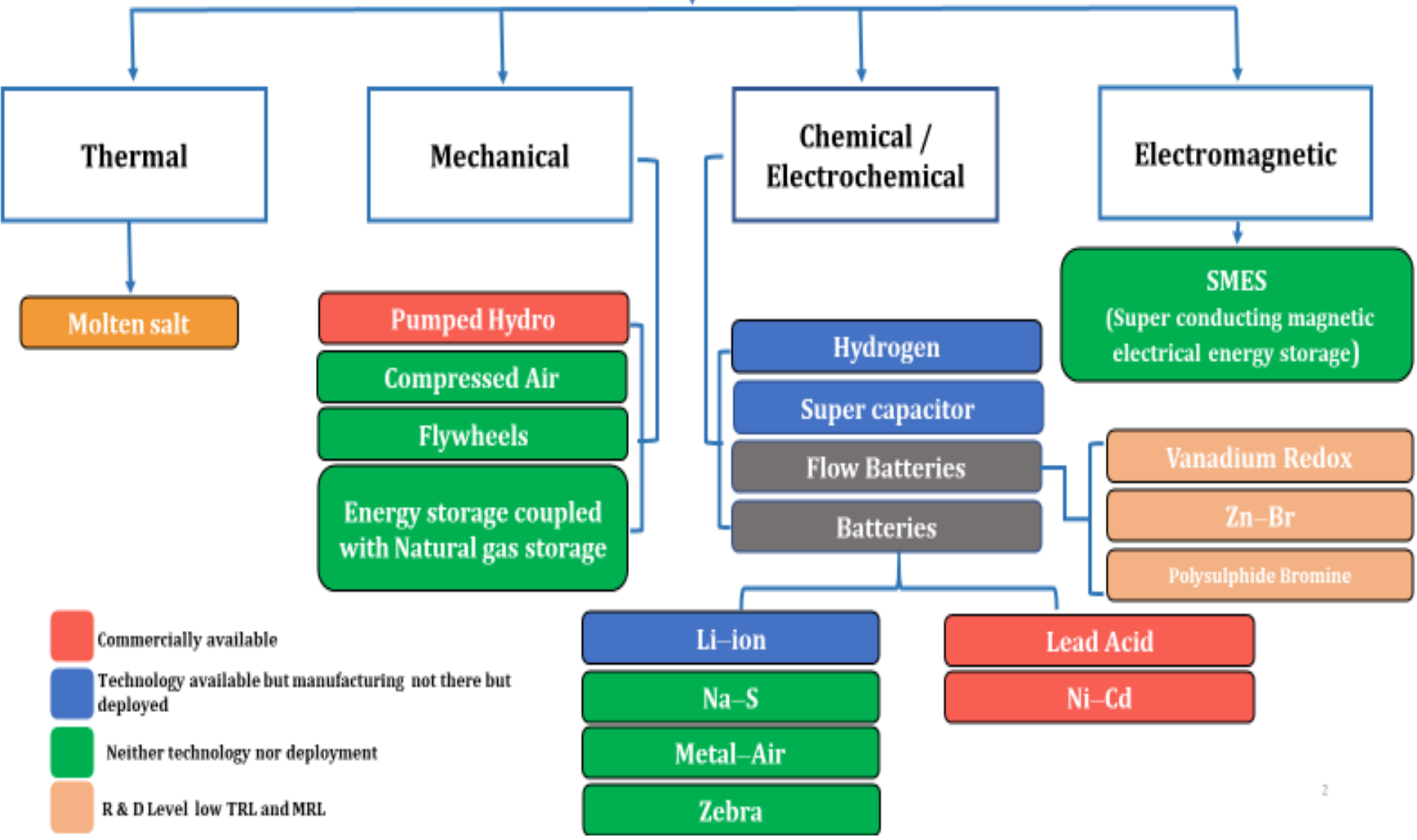
**FOCAL THEME OF RESEARCH:**

**Clean, Green & Sustainable Energy for ALL**

**A. S. Prakash**



# Energy Storage Technologies



# India's Storage Battery Deployment Scenario

Consolidated Energy Storage Roadmap					
	Application	Energy Storage (GWh)			
		2019-2022	2022-2027	2027-2032	Total by 2032
Stationary Storage	Gride MV/LV	10	24	33	67
	Support EHV	7	38	97	142
	Telecom Towers	25	51	78	154
	Data centres, UPS and Inverters	80	160	234	474
	Miscellaneous Application ( Raliways, Rural Electrification, HVAC, application)	16	45	90	151
	DG Usage Minimization	-	4	11	14
	<b>Total Stationary (GWh)</b>	<b>138</b>	<b>322</b>	<b>543</b>	<b>1,002</b>
Electrical Vehicles	E2W	4	51	441	496
	E3W	26	43	67	136
	E4w	9	102	615	7252
	Electric Bus	2	11	44	57
	<b>Total Electric Vehicles (GWh)</b>	<b>40</b>	<b>207</b>	<b>1,167</b>	<b>1,414</b>
<b>Total Energy Storage Demand (GWh)</b>		<b>178</b>	<b>529</b>	<b>1,710</b>	<b>2,416</b>

Ref: Energy Storage Roadmap for India 2019-2032: NTPC, NETRA Website

# Li-ion battery production under CSIR Innovation Center @ CECRI

- To enable indigenous Lithium ion battery technology (100MWh/year) under Make in India as well as Made in India policies to ensure Self Reliant India [Atma Nirbhar Bharat]

- **Phase 1: LIB production 1000 cells / day (18650 type Cylindrical cells)**



**Status : Installation completed and Trail Production started**

- **Phase 2 : Facility for 100 MWh Li-ion battery production facility**



**Per day production of 15000 cells of 5 Ah 21700 type Cylindrical cells**

**Time line for completion of (Phase 2) facility – August 2023**

**Time line for Trail production (Phase 2) - March 2024**

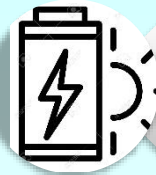
- **Taking the existing Technology Readiness Level from Level 6 to  $\geq 8$**



# Objectives of the CSIR-Mission Mode Project (ICeNGESS)



Augmentation of existing facility



Next generation energy storage solutions



100 MWh facility creation



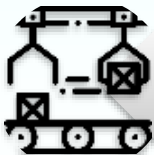
Supply chain creation and Indigenization



IPR and Technology development



Lithium sustainability from Coal



Scale-up and production of battery materials



Public Private Partnership (PPP)



# Technology Translation from Lab level to Pilot scale LIB Manufacturing

Anode Slurry Mixer

Anode Coating line

Cathode Slurry Mixer

Cathode Coating Machine



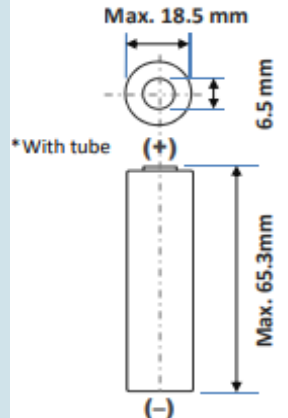
Electrode Slitting Machine

Assembly Line inside 1% RH Dry Room



# Technology Bench marking

Technology/ Activity	Materials			Performance		
	CECRI's Current Status	CECRI's Commitmen t (2022)	Global Standard	CECRI's Current Status	CECRI's Commitme nt (2022)	Global Standard
<b>Li-ion battery (18650) 532</b>	2.3 -2.5 Ah	2.5 Ah	2.5 Ah	Up to C/2, 1C, 2C rate	5C rate	5C

Features & Benefits	Specifications	Dimensions
<ul style="list-style-type: none"> <li>• High energy and power density</li> <li>• Long stable, high power performance</li> <li>• High safety</li> <li>• Ideal for portable electronics, Robotics</li> </ul>	capacity	2.3 Ah
	Nominal voltage	3.6 V
	Charging	CC-CV mode, Rate : C/10 Voltage: 4.2- 2.8 V
	Weight	43.0 g
	Temperature	10 to +55° C
	Energy density	Volumetric: 526 Wh/l Gravimetric: 192 Wh/kg
		 <p style="text-align: center;"><b>For Reference Only</b></p>

Batch No	Weight of the cell(kg)	Nominal voltage (V)	Capacity (mAh)	Gravimetric energy density (wh/kg)	Volumetric Energy density (wh/l)
<b>CYNMCMK-5</b>	<b>0.043</b>	<b>3.6</b>	<b>2300</b>	<b>192</b>	<b>526</b>
<b>SAMSUNG 26FM</b>	<b>0.045</b>	<b>3.6</b>	<b>2500</b>	<b>205</b>	<b>560</b>

# CSIR- Indigenization Platform : Value Chain Creation



Cathode, Anode  
Solvents  
Binders  
Additive Carbons  
Graphenes, CNTS



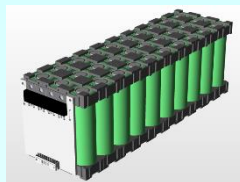
Aluminum  
Copper  
Components  
Al/Ni Tabs  
PTC Caps



Cells to pack  
 Engineering  
 BMS integration  
 Thermal  
 Management etc



Equipment  
 manufacturing  
 Automation  
 Process  
 integration



Pack to  
 Applications  
 Solar installation  
 EV-companies



Electric Vehicles  
 Two Wheelers  
 E-Riksha  
 E-Bikes  
 Electric Cars  
 etc



**About 15 Indian industries are participating and working closely with CSIR-CECRI under the Indenization platform to create Li-ion battery supply chain**



# Vision for ICeNGESS: Innovative Hub of Global Standard

**2022**

**2024**

**2026**

**2028**

**2030**

- Translation from R&D Innovation to semi manufacturing level (1000 cells /day)
- Gen 2 LIBs of 200 Wh/kg energy density
- Creation of state of the art automated LIB manufacturing facility to the scale of 100 MWh/year under CSIR-Innovation centre.
- Production of Indigenous LIBs for India specific applications in a commercially viable manner
- Gen 3 LIBs of 250 Wh/kg
- Supply chain creation
- Gen 3 LIBs Energy density > 250 Wh/kg & sustainable SIB production > 140 Wh/kg
- Self Reliant India for energy storage and establishment of complete supply chain

## Value Addition

Reduce Import/dependence for strategic needs

Battery for India Specific needs

Create value chain/ support Indian industries

## Market Penetration through Indian industries

Electric Mobility

Consumer Electronics

Energy storage from Renewables

Support

Self Reliant India

# Summary: Li-ion battery Technology Progress

- ❑ Phase-1 of CSIR-ICeNGESS –Augmentation of facility successfully completed
- ❑ 1000 cells/day production trail run are in progress
- ❑ Under Public Private partnership –Godi Energy PVT. Ltd has partnered with CSIR-CECRI to produce the Li-ion batteries using CECRI Technology.



- ❑ CSIR-CECRI's technology offering
  - TRL 6
  - Various advanced cell chemistries
  - Differentiated NMC cathode process
  - Temperature tolerance suitable for Indian conditions
  - Strong IP portfolio and FTO for many components



❑ Scaling up

# Thank you